



## Regional Housing Continuum of Care Meeting

September 2008

### Agenda:

**(Handouts: CoC Guide, July 2008 PIT Count Reports, Homelessness Awareness Flyers, Resource Sheet)**

- Introductions
- Overview of Continuum of Care
  - 2008 CoC Guide
- Point in Time Count
  - Report
- Shelter Plus Care—*DMH*
- Needs Assessment
  - Discussion of Unmet Needs
- Homelessness Awareness—Sandy Wilson
  - Event schedule
  - Poster contest
  - Booth registration
- Resource Sheet
- HMIS—Sandy Wilson

**\*\* Please be sure that you have signed the sign-in sheet. Thank you!!  
Minutes will be e-mailed to the address given on the sign-in sheet.**